

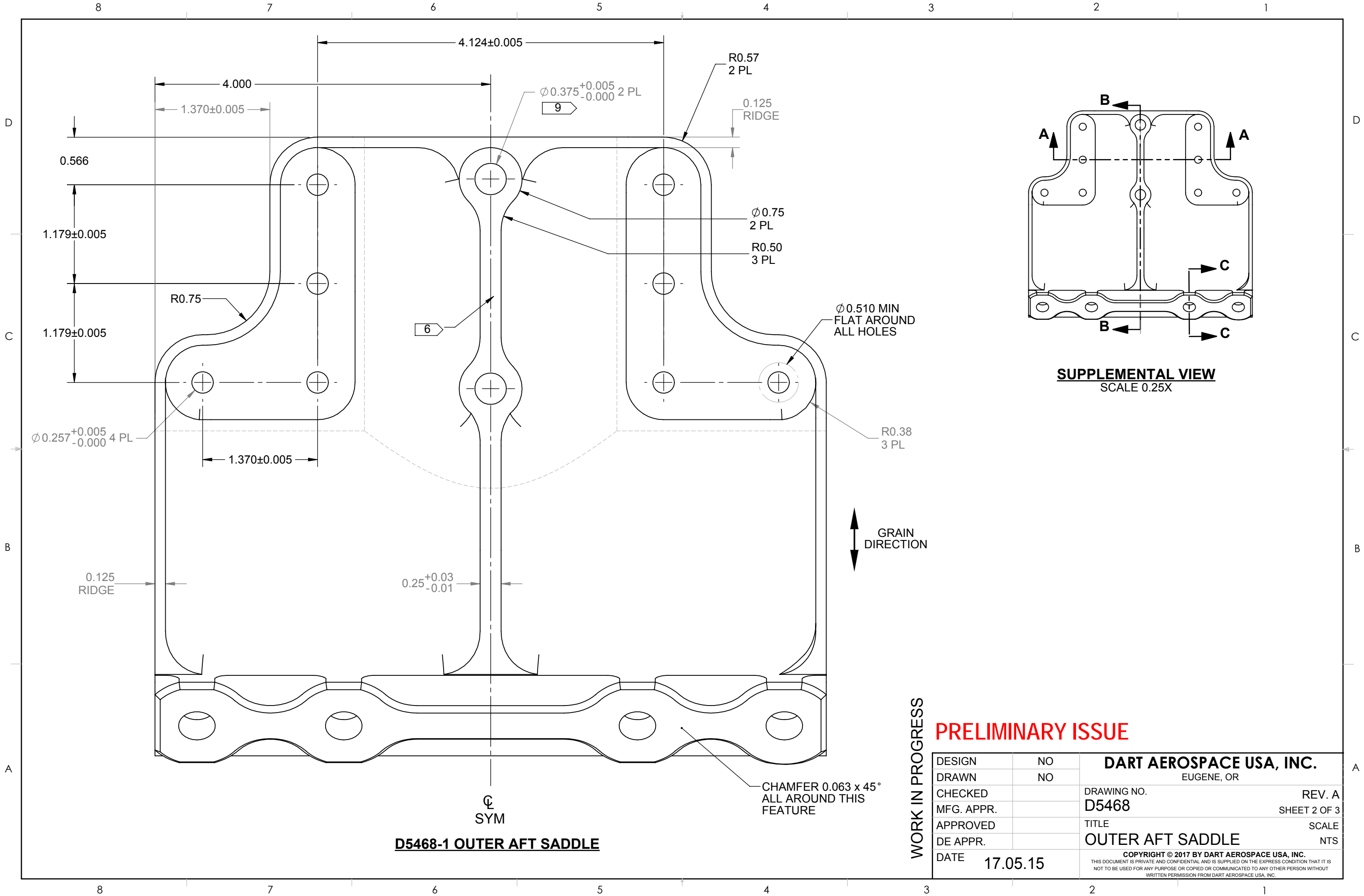
**D5468-1 OUTER AFT SADDLE**

- NOTES:**
- 1) MATERIAL: 7075-T7351 PER QQ-A-250/12  
REF DART SPEC. D6101-007
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME PER DART QSI 005 4.2.1.3.3  
PAINT PER DART QSI 005 4.2.2.4
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5468-1" & BATCH NUMBER PER QSI 044 6.3  
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
  - 7) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD OF 0.125
  - 8) WEIGHT: 1.07 lbs
  - 9) MASK THESE HOLES PRIOR TO PAINT

WORK IN PROGRESS

**PRELIMINARY ISSUE**

A	NEW ISSUE		NO	17.05.15
REV.	DESCRIPTION		BY	DATE
DESIGN	NO	<b>DART AEROSPACE USA, INC.</b> EUGENE, OR		
DRAWN	NO			
CHECKED		DRAWING NO. REV. A		
MFG. APPR.		D5468 SHEET 1 OF 3		
APPROVED		TITLE SCALE		
DE APPR.		OUTER AFT SADDLE NTS		
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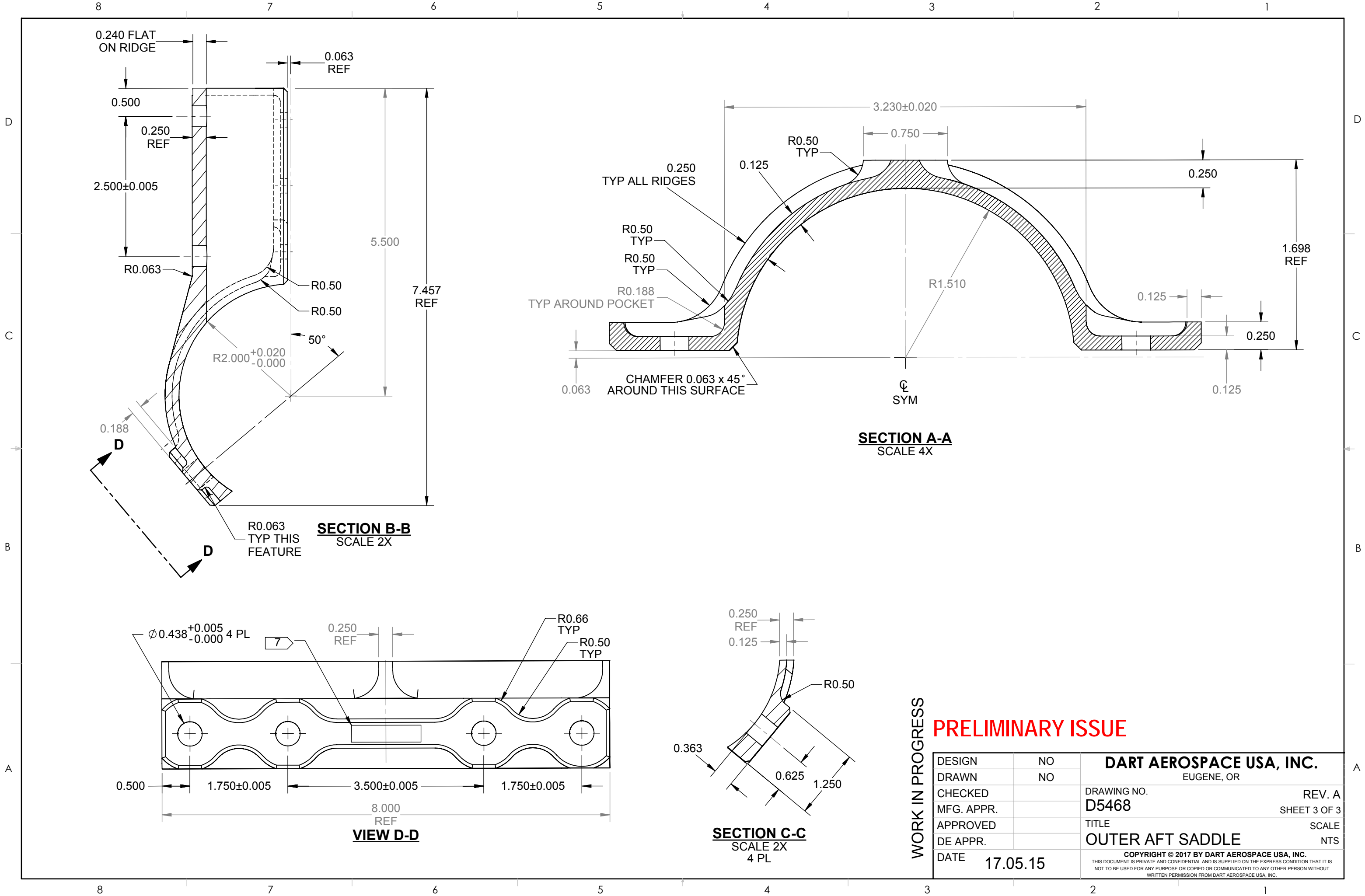
**D5468-1 OUTER AFT SADDLE**

**SUPPLEMENTAL VIEW**  
SCALE 0.25X

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WORK IN PROGRESS

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MFG. APPR.		D5468	SHEET 3 OF 3
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